



## EPDM Liner Patch Kit Instructions for Installation • Safety

### Storage and Components

1. Store primer in original unopened container at temperatures between 60° - 80° F until ready for use. When exposed to lower temperatures, restore to room temperature prior to use. Keep the material out of direct sunlight until ready for application.
2. Shelf life of one year can be expected if stored in original unopened containers at temperatures between 60° - 80° F. Shelf life will be shortened if exposed to elevated temperatures.
3. Package Components:
  - (2) 6" x 6" patches
  - (1) 2 fl. oz. bottle LVOC Primer
  - (1) Scrubber/Applicator Pad
  - (1) Roller
  - (1) Pair Disposable Gloves



### Primer Safety Precautions

1. Flammable. Keep away from fires (open flame) and other possible ignition sources during storage and use. Do not smoke while installing.
2. Use only in well ventilated areas.
3. Avoid contact with skin. Use of gloves (provided) and eye protection with side shield is recommended.
4. Apply primer with scrub pad only. Do not apply primer with rollers, brushes or rags.
5. Mix primer thoroughly before and during use.
6. Thinning of primer is not allowed.
7. Keep primer out of reach of children.
8. Dispose of primer as a hazardous waste in accordance with local, state and federal regulations.
9. Recommended cleaner is rubbing alcohol followed by soap and water.
10. Do not contaminate with foreign materials.
11. Cover primer bottle when not in use.

### Installation Precautions

1. Do not remove primer from original container until ready for use.
2. Keep the material out of direct sunlight until ready for application.
3. Do not allow patch to get wet or damaged.
4. Do not install patch over wet or damp membrane.
5. The scrubbed and cleaned membrane should be free of contaminants.
6. Do not subject the repaired area to stress for a minimum of 24 hours to allow the patch adhesive to build strength.

### Seam Preparation and Installation

1. Ensure that the liner is free of mud, algae, or other contaminants, and completely dry prior to the application of the primer.
2. With the applicator pad, apply a small amount of primer around the damaged area. Always wear gloves when applying primer.
5. Once primer has become tacky, peel off the paper backing from the patch and apply to the damaged area of the liner.
6. Roll the patch evenly with the patch roller, ensuring that all areas are free of blisters. Allow the patch adhesive to dry completely before exposing it to water. This usually takes 24 hours.

