



# ECO-Series®

## Installation Instructions for Waterfall Filters



**Prelude**  
Max Flow 30 GPM



**Sonata**  
Max Flow 50 GPM



**Melody**  
Max Flow 70 GPM

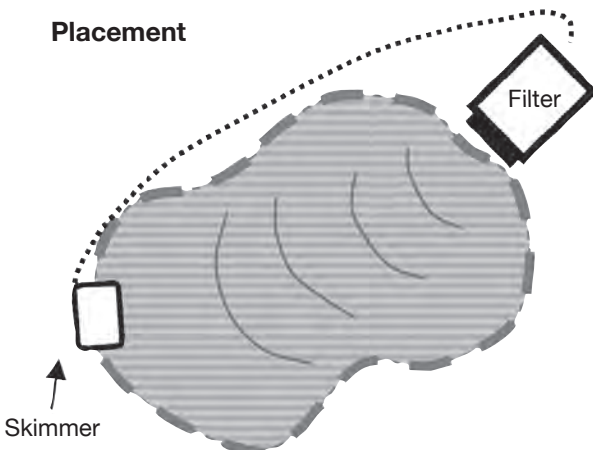


**Symphony**  
Max Flow 150 GPM

Thank you for purchasing the Eco-Series® Waterfall Filter. You are about to experience the Eco-Series® difference in water feature products, components that are simply designed for the home owner. The simple designs of all Eco-Series® products provide you with reliable, trouble free installation and maintenance for all your water feature designs.



### Placement



### STEP ONE - DESIGN AND LAYOUT

Position your filter falls where you want the waterfall or stream to originate. Be sure to have the pond shape outlined before excavating. Excavate the pond to the desired depth and shape - the recommended depth is between 24 and 36 inches. Set aside the soil to be used later while burying the pipe from the skimmer.

When excavating be sure the ground is level around the pond perimeter and ensure the filter falls box area is level as well. Compact the soil that will be under the filter to avoid settling later.

## STEP TWO - INSTALLING THE PLUMBING AND THE FILTER FALLS



Thread the 2" male adapter into one of the ports on the filter using teflon tape or silicone on the threads.



Thread the 2" plug into the unused port using teflon tape or silicone on the threads.



Glue the PVC flex pipe into the male adapter and hold together until glue is set.



Set the filter box on the prepared surface. Be sure filter sits level side to side and tips forward 1/2" to 1".

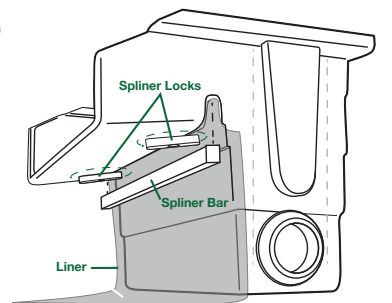


Insert the PVC support tubes into the "V" shaped notches in the bottom of the filter on the Prelude and Melody models, the Sonata and Symphony models have built in supports instead of the PVC pipe. Be sure filter does not move while backfilling with dirt around it.

## STEP THREE - INSTALLING THE UNDERLAYMENT AND LINER



Run the protective underlayment in the pond and up the stream (if one is installed). The underlayment should overhang the stream bed and be up to the bottom of the filter box. Lay the liner in the pond over the underlayment. Work as many wrinkles out of the liner as possible. The liner should be run up the stream or to the filter box. Folder the liner over the Spliner Lock. Slide the Spliner Bar into the spline channel and secure with the Spliner Locks. Be sure



to leave plenty of extra liner going to the filter box. The liner should not be tight. Trim the excess liner and underlayment later, after the installation is complete.

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## STEP FOUR - FINISHING UP



Lay the filter mats in the bottom of the filter box on top of the support tubes or support stands depending on model.

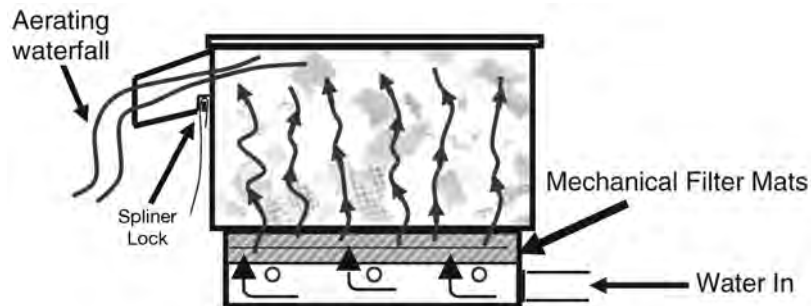
Place the supplied Bio-Blox media bags on top of the filter pads, making sure they are snug into the corners. Cover the top of the filter box with a flagstone or filter cover.



Stack stones up the front of the falls filter to conceal the filter box and liner. Additional stone can be added on top just below the lip, to extend the waterfall.



You may also want to put a piece of flagstone in the mouth of the falls to hide the weir and to make a more natural looking water feature.



## CLEANING THE FILTER MATERIAL

Clean the Bio-Media by agitating it in the filter and draining off the dirty water. Be cautious of chlorinated water - it can kill beneficial bacteria microbes. Clean the filter mats by spraying them off with a garden hose. The mats are not intended to grow beneficial bacteria so the chlorinated water is not an issue while cleaning mats.



*Cleaning Filter Material*



## “All Season” Liquid Pond Bacteria

- Use one product to work in Spring, Summer and Fall
- Removes ammonia, nitrites, nitrates, phosphates and sludge
- Maintains a healthy, balanced ecosystem and reduces pond maintenance



2 fl oz per  
1,000 gallons

## Liquid Barley Straw Extract

- All natural liquid formula - easier to use than pellets or bales
- Keeps water clean and clear
- Works faster than straw and is seeded with bacteria to ensure results



2 fl oz per  
1,000 gallons

## Rock & Waterfall Cleaner

- Quickly cleans rocks, waterfalls, pondless features, fountains, statues, etc.
- Great for use with fish, birds, pets and wildlife
- Lifts debris to pond surface where it can be removed by net or skimmer



1 lb per  
300-400 sq ft

## Sludge Remover Bacteria

- One ounce water soluble packets for easy application
- Removes sludge and odors
- Extends filter life between cleanings
- Recommended for ponds with gravel covered bottom where sludge can build up



1 packet per  
1000 gallons

## Water Clarifier

- This concentrated formula clears murky water fast
- Attracts suspended particles together allowing them to settle out of water column
- Best when used with EasyPro Pond Bacteria



1 fl oz per  
1,000 gallons

## Water Conditioner

- One of the most concentrated water conditioners on the market today
- Removes chlorine and destroys chloramines
- Detoxifies heavy metals



1 fl oz per  
1,000 gallons

### EasyPro Pond Products Limited Warranty

EasyPro Pond Products (“EasyPro”) warrants to the purchaser that this product (“Product”) will be free from any mechanical or material defects for a period of **five years** from the date of purchase. Filter material (Bio-Media, media bag, media filter and filter mats) are considered wearable items and are not covered under this limited warranty. This warranty only covers properly installed and maintained Products sold by authorized EasyPro Sellers who are subject to and follow EasyPro’s quality control standards. Please note that because EasyPro is unable to control the quality of Products sold by unauthorized sellers, unless otherwise prohibited by law, this warranty does not cover Products purchased from unauthorized sellers.

This warranty does not cover normal wear and tear, nor any deterioration suffered through overloading, improper use, negligence, improper installation, acts of God or accident. Similarly, any modification made by the purchaser to the Product will cause the warranty to be null and void. This warranty does not cover any cost associated with the installation or removal of the Product subject to a warranty claim.

All returned items will be inspected to determine cause of failure before a warranty claim is approved.

The exclusive remedies provided hereunder shall, upon EasyPro’s inspection and option, be either repair or replacement of the Product or parts covered under this warranty.

**Making a Claim:** A Return Authorization (“RA”) number must first be obtained by calling EasyPro at 800-448-3873 or via email at [warranty@easypro.com](mailto:warranty@easypro.com). It is the purchaser’s responsibility to pay the return shipping charges. Be sure to include the RA number, original receipt (in the form of an invoice or sales receipt), your name, your return address and your phone number inside of the package. No warranty claims will be honored without the original receipt that shows that your purchase was made from an Authorized EasyPro Seller. Ensure the product is properly packaged and insured for the replacement value. Damage due to improper packaging is the responsibility of the sender.

ALL OTHER EXPRESS OR IMPLIED WARRANTIES INCLUDING MERCHANTABILITY OF FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY LIMITED IN DURATION TO THE DURATION OF THE WARRANTY AS DESCRIBED ABOVE. Some States do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.

EasyPro shall not be held liable for any damages caused by defective components or materials of this Product; or for loss incurred because of the interruption of service; or any consequential/incidental damages and expenses arising from the production, sale, use or misuse of this Product. Some States do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

EasyPro shall not be held liable for any loss of fish, plants or any other livestock as a result of any failure or defect of this Product. This warranty gives you specific legal rights, and you may also have other rights that vary from State to State.



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